

L2

2-pack high performance gloss marine Topside Finish



The printing process may render some of the colour samples imperfectly. We recommend testing the paint before committing to a colour.



PRODUCT DESCRIPTION

Nautix L2 is the ultimate performing, high-gloss 2-pack polyurethane topside finish that has superb colour retention, together with outstanding chemical and abrasion resistance. It provides the longest-lasting, ultra-high gloss finish.

This finishing paint is very easy to apply and contains UV filter for increased durability. L2 can be applied over all substrates above the waterline. This enamel has been formulated specifically to enable skilled amateur users to achieve professional quality results with ease.

PRODUCT INFORMATION

Finish	High gloss
Mixing ratio in volume	3 base / 1 hardener
Mixing ratio in weight	4 base / 1 hardener
Coverage	12m ² /L per layer (roller/brush)
Flash point	23°C <FP<55°C
Packaging	0.75L – 2L
Shelf life	5 years
Thinner/Cleaner	Nautix DP

Drying / Overcoating Information				
Temperature	10°C	15°C	20°C	30°C
Pot life	10h	8h	6h	4h
Touch dry	4h	2h30	1h30	1h
Overcoated by itself*	5h-15h	2h30-8h	1h30-4h	1h-3h
Sand after	30h	20h	12h	10h
Dry	96h	72h	30h	20h

d=days h=hours min=minutes

*Minimum overcoating time recommended for 1 layer (80µm wet thickness) – Please refer to Application

Colours white, light off-white, light ivory, light grey, anthracite grey, black, sunset yellow, orange rescue, bright red, sky blue, blue France, midnight blue, navy blue, orange fluo, British green, golf green

TYPE OF SURFACES

- GRP / Composites
- Steel (for more details, please refer to our technical specifications for "Steel boat")
- Plywood
- Carbon

SURFACE PREPARATION

The surface must be dried and degreased before application. Check undercoat TDS for more information.

Over U2 undercoat

- Rough sand with 240 grit to favour adherence, Rinse and let dry.

Over previously painted surfaces

- Check the condition of substrate : the former paint must not come unstuck from the support or must not crumble. Scrape with a brush to check support quality and remove any loosing paint.
- Substrate in good condition :
 - Wash with a suitable detergent, rinse with fresh water (high-pressure water blasting or with brush) and allow to dry.
 - Degrease the surface with Nautix SD. And then abrade with P240 grade paper. Rinse with fresh water and let dry.
- Substrate in poor condition :
 - Remove all previous coatings.
 - Surface must be degreased with Nautix SD and dust free.
 - Rough sand with 120 grit to favour adherence.
 - Rinse with fresh water and let dry.
 - Apply 1 to 2 coats of U2 and let dry completely.
 - Rough sand with 240 grit, rinse and let dry.

Application advices

To get the best result, we recommend to apply U2 white undercoat. The support should be sanded with P240 grade paper.

Important: enamel application should be done far away from dust.

Strictly respect drying time before recovering.

Compatibility

L2 is compatible only with 2-pack undercoat (U2, HPE, PE) or 2-pack enamel (L2).

Please refer to Nautix technical data sheets if you need any further information.

SAFETY INFORMATION

- Work in well-ventilated area (ensure adequate ventilation during use), wear suitable protective clothing, gloves, glasses and eye/face protection. Unprotected person must be kept away from treatment area. Dispose of protective gloves and equipment after use.
- Hazardous paint for professionals only. Read the label safety section for Health and Safety Information before application.

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HINTS

- Application methods : brush, roller. Conventional spray gun for professionals only.
- Apply between 10 and 30°C (ideally inside with hygrometry rate no greater than 85%).
- Do not apply when there is a chance of condensation forming on the substrate (Dew-Point) : substrate, ambient air and product temperatures must be close.
- While opening the can, be careful with possible high pressure may cause gush of hardener.
- Stir or shake individual components thoroughly. Add hardener to the Base, stir and leave for 10 minutes to allow bubbles to disperse.
- Mix only the necessary quantity.
- Do not apply this paint at the end of the day because air moisture could cause loss of gloss.
- It's recommended to sand with P400 grade paper between coats.
- Respect carefully overcoating time.
- Favour natural solvent evaporation and do not heat ambient air after beginning of application. Do not use ventilator or heater directed on the surface.

APPLICATION

Roller

- Apply thin layers by crossing roller layers.
- Thinning (volume) : Nautix DP from 5 to 10% max.

Number of coats : 2 minimum
Theoretical coverage per layer : 12m²/L
Recommended WFT* per layer : 80µm
Minimum final recommended DFT** : 80µm

Brush

- Apply thin layers
- For each layer, pass 2-3 times in the same direction (horizontal), and then cross at 90° to give nice finishing.
- Thinning (volume) : Nautix DP from 5 to 10% max.

Number of coats : 2 minimum
Theoretical coverage per layer : 12m²/L
Recommended WFT* per layer : 80µm
Minimum final recommended DFT** : 80µm

Conventional spray gun – For professionals only

- Apply thin layers
- 2.0 bars, nozzle 1.2 – 1.6mm.
- Thinning (volume) : Nautix DP from 10 to 20%.

Number of coats : 2 minimum
Theoretical coverage per layer : 8m²/L
Recommended WFT* per layer : 80µm
Minimum final recommended DFT** : 80µm

Airless – For professionals only

- 170 to 240 bars, nozzle 312 to 414.
- Do not use thinner.

Number of coats : 1 minimum
Theoretical coverage per layer : 4.5m²/L
Recommended WFT* per layer : 200µm
Minimum final recommended DFT** : 80µm

TRANSPORT, STORAGE, AND SAFETY INFORMATION

Transport and storage

- This product should be kept in securely closed containers during transport and storage.
- Exposure to air, sun, and extreme temperatures should be avoided. For the full shelf-life of the paint, be sure that the container is firmly closed between use and the storage temperature is between 10° and 25°C. Keep out of direct sunlight.

Safety

- Before use, read the label safety section for Health and Safety Information. For further details, please contact Nautix or its distributors.
- All professional operators must wear suitable protective clothing : coveralls of a contrasting colour to the product being applied, underneath a disposable coverall with hood, suitable gloves and impervious footwear that protects the lower leg. Wear suitable respiratory equipment (such as air fed respiratory protective equipment with combined protective helmet and visor) when spraying.

Disposal

Disposal of remainders must be arranged for in consultation with the authorities. Do not discard tins or pour paint into water courses, use the facilities provided. It is best to allow paints to harden before disposal. Remainders of this product cannot be disposed of through the municipal waste route or dumped without permit.

General

The information given in this sheet is not intended to be exhaustive. Any person using the product without first making further written enquiries as to the suitability of the product for the intended purpose does so at their own risk. Nautix can accept no responsibility for the performance of the product or for any loss or damage. The information contained in this sheet is liable to modification from time to time.

